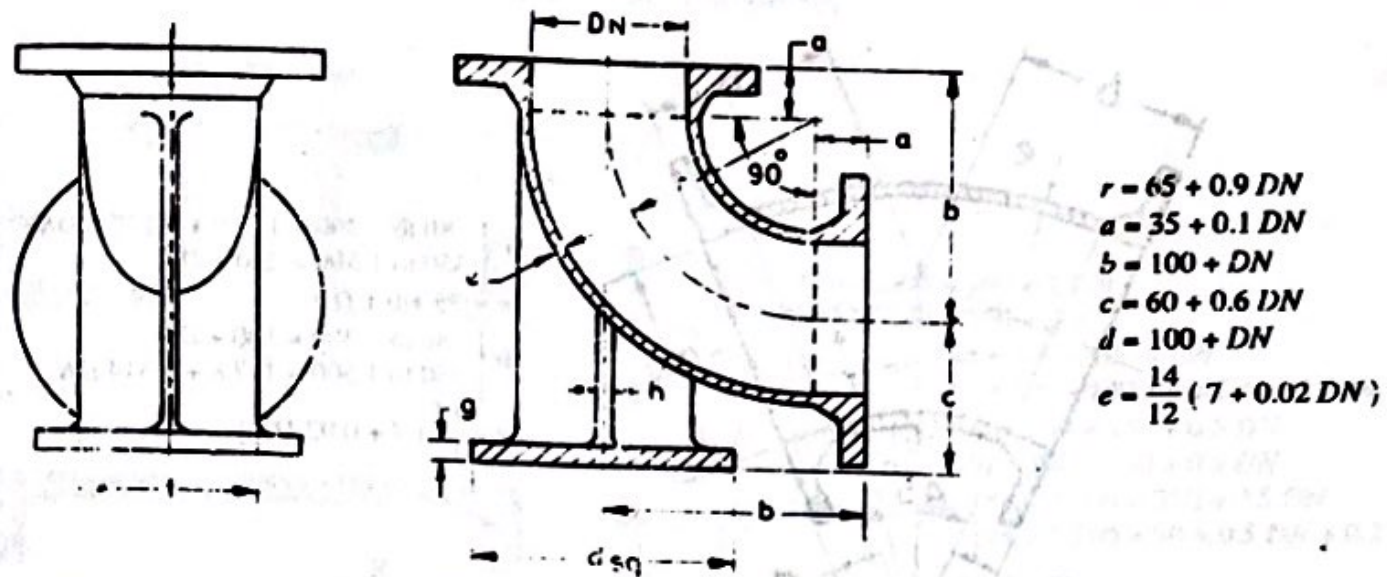


Table 22 Double Flanged 1/4 Duckfoot Bends

(Clauses 9.1 and 11.1)

All dimensions in millimetres.



Nominal Diameter (DN)	e	r	a	b	c	d	f	g	h	Mass (Approx)
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)
80	10.0	137	43	180	108	180	98	19	15	21
100	10.5	155	45	200	120	200	118	20	16	26
125	11.1	177.5	47.5	225	135	225	144	22	16	36
150	11.7	200	50	250	150	250	170	22	17	47
200	12.8	245	55	300	180	300	222	25	18	74
250	14.0	290	60	350	210	350	274	26	19	111
300	15.2	335	65	400	240	400	326	27	20	158

