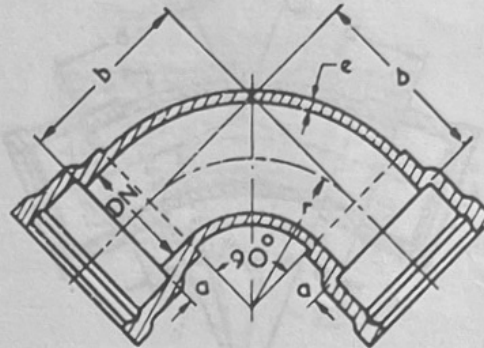


Table 10 Double Socket 1/4 Bends

(Clauses 9.1 and 11.1)

All dimensions in millimetres.



$$r = 65 + 0.9 DN$$

$$a = 35 + 0.1 DN$$

$$b = 100 + DN$$

$$e = \frac{14}{12} (7 + 0.02 DN)$$

Nominal Diameter (DN)	<i>e</i>	<i>r</i>	<i>a</i>	<i>b</i>	Mass (Approx)
(1)	(2)	(3)	(4)	(5)	(6)
					kg
80	10.0	137	43	180	18
100	10.5	155	45	200	24
125	11.1	177.5	47.5	225	33
150	11.7	200	50	250	43
200	12.8	245	55	300	67
250	14.0	290	60	350	98
300	15.2	335	65	400	135
350	16.3	380	70	450	181
400	17.5	425	75	500	234
450	18.7	470	80	550	290
500	19.8	515	85	600	370
600	22.2	605	95	700	546
700	24.5	695	105	800	770
750	25.6	740	110	850	899
800	26.8	785	115	900	1047
900	29.2	875	125	1 000	1389
1 000	31.5	965	135	1 100	1 780
1 050	32.6	1 010	140	1 150	2 012
1 100	33.8	1 055	145	1 200	2 246
1 200	36.2	1 145	155	1 300	2 792
1 500	43.2	1 415	185	1 600	4 951